



INTERNATIONAL STANDARD ISO 5969 : 1979  
TECHNICAL CORRIGENDUM 1

Published 1991-02-15

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION · МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ · ORGANISATION INTERNATIONALE DE NORMALISATION

## Ground thread taps for pipe threads G series and Rp series — Tolerances on the threaded portion

### TECHNICAL CORRIGENDUM 1

*Tarauds à filets rectifiés pour filetages gaz séries G et Rp — Tolérances sur la partie taillée*  
*RECTIFICATIF TECHNIQUE 1*

Technical corrigendum 1 to International Standard ISO 5969 : 1979 was prepared by Technical Committee ISO/TC 29, *Small tools*, Sub-Committee SC 4, *Screwing taps and dies*.

---

Page 4

#### Subclause 3.5

Delete the title and insert: "**3.5 Tolerance on half-angle  $\alpha/2$  of thread**"

Page 6

#### Table 3

For size designation "**1/8**" delete the value of minimum major diameter "**9,865**" and insert "**9,685**"

Page 7

#### Tables 5 and 6

In the columns "**Tap designation**", delete "**Tolerance on angle  $\alpha$  and half-angle  $\alpha/2$** " and insert "**Tolerance on half-angle  $\alpha/2$** "

---